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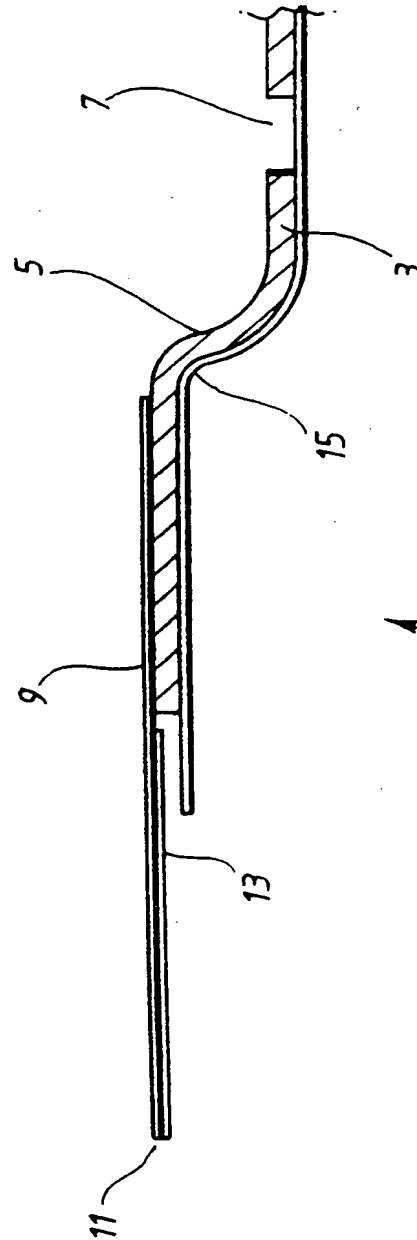
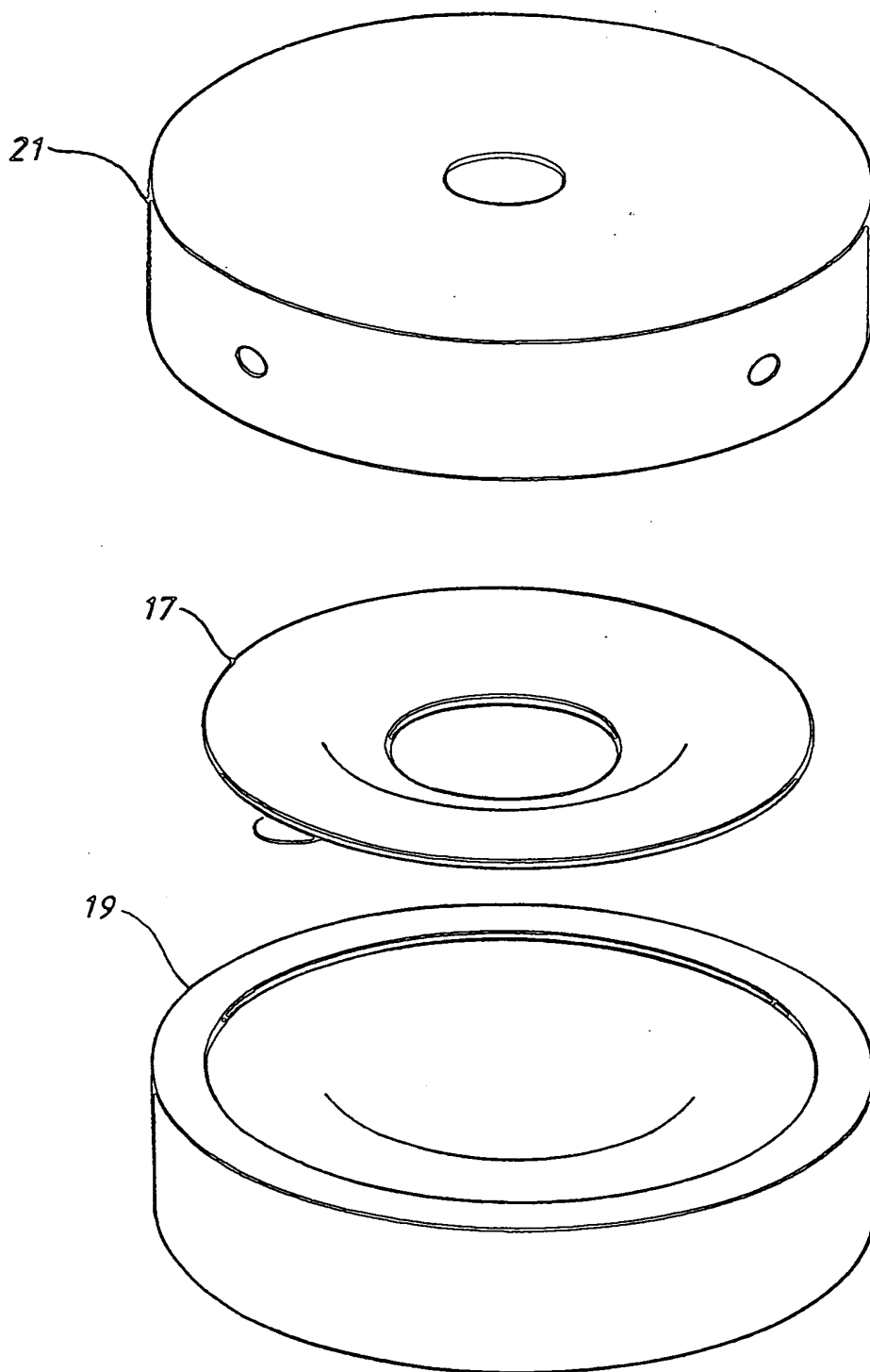


Fig.1.

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*Fig.2.*

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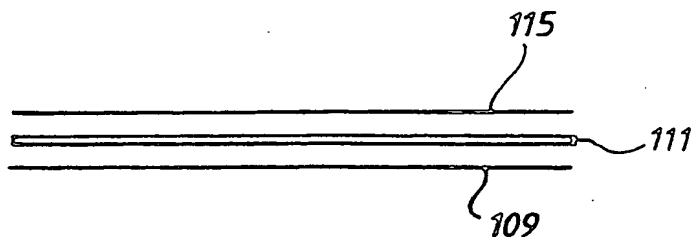


Fig. 3.

VACUUM FORMING

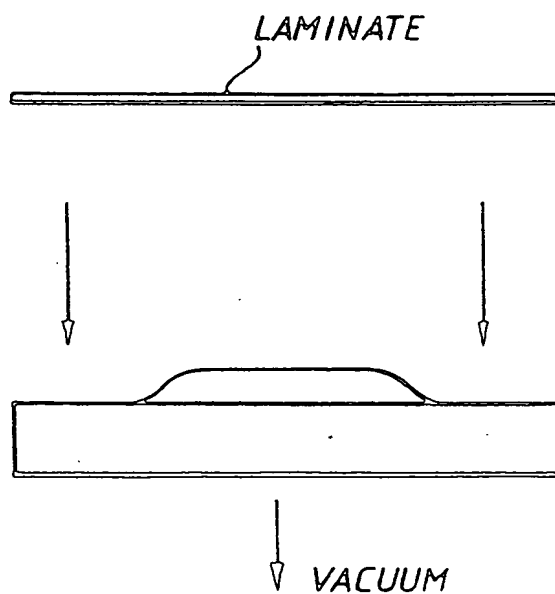


Fig. 4a.

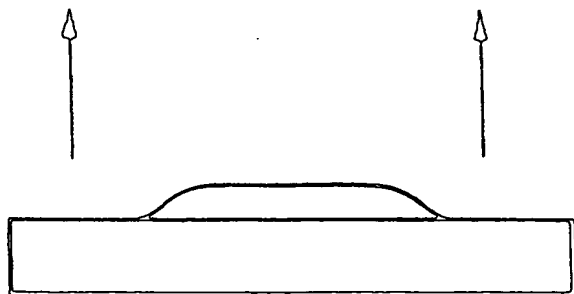
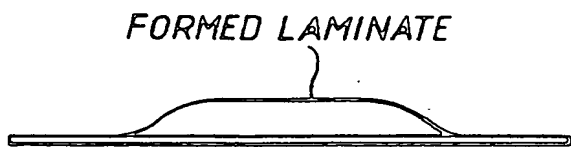


Fig. 4b.